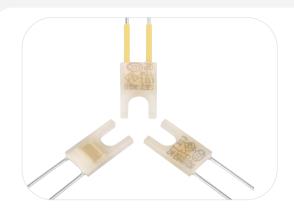


XG Series



Features

Temp.

Radial

Non-Resettable

High Accuracy of Functioning

RoHS & REACH Compliant

Structure Diagrams

Description

The Direct Current Thermal-Link Alloy Type (DC-ATCO) is defined as a non-resettable protective device functioning one time only. It is widely used in electrical equipment. ATCO is mainly consist of fusible alloy, flux resin, case, sealant and lead wires. Normally, fusible alloy is jointed to the two lead wires. Under abnormal conditions, when the temp. reaches to the fusing temp. of ATCO, the fusible alloy melts and quickly retracts to the two lead wire ends with the aid of the flux resin and disconnects the circuit completely.

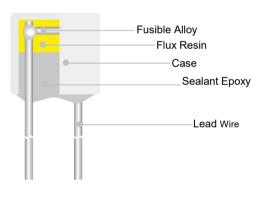
SETsafe | SETfuse Direct Current Thermal-Link Alloy Type (DC-ATCO) XG series Rated Functioning Temp. from 76 °C to 221 °C, Rated Current: 3 A, safety certification Includes UL, cUL, TUV, PSE, CCC, and complies with RoHS and REACH.

Applications

- Lamps
- Switched-Mode Power Supplies
- Home Electrical Appliances
- Transformers
- Motors
- Batteries

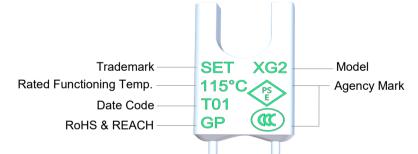
Customization

- Other Temp.
- The Length of Lead Wires
- Taping Packing Available
- Lead Wires can be Insulated
 - Tinned Copper Wires or CP Wires
 - Leads Forming Types



Marking

Radial (Color for reference only)



Remark: The Date Code means Year and quarter: A stands for 2000, B stands for 2001 and 01 stands for the first quarter, 02 stands for the second quarter, and so on.

Dimensions (mm)

L	L ₁	L ₂	W	W ₁	т	d	F					
10.0 ± 0.5	74.0 ± 3.0	5.8 ± 0.5	5.8 ± 0.5	3.2 ± 0.5	2.3 ± 0.2	0.54 ± 0.05	3.7 ± 0.5					

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DC-ATCO Direct Current Thermal-Link (Alloy Type)

Specifications

		Model	Fusing Temp.	T _h	T _m	I _r	Ur	AI ®	c FN ®	4	PS E		RoHS
			(°C)	(°C)	(°C)	(A)	(V)	UL	cUL	τυν	PSE	CCC	REACH
	224	VC24	240 + 2	100	050	2	AC 250	•	•	•	•	0	•
	221	XG31	218 ± 2	188	250	3	DC *	0	0	0	0	0	•
	005		100.0				AC 250	•	•	•	•	0	•
	205	XG32	199 ± 3	169	250	3	DC *	0	0	0	0	0	•
	400			10-5			AC 250	0	0	•	•	•	٠
	160	XG16	154 ± 2	135	200	3	DC *	0	0	0	0	0	٠
\mathbf{O}							AC 250	•	•	•	•	•	•
°C (150	XG7	145 ± 2	126	200	3	DC *	0	0	0	0	0	•
(<i>T</i> f)	145						AC 250	•	•	•	•	•	•
		XG6	140 ± 2	121	200	3	DC *	0	0	0	0	0	•
Ĩ	136						AC 250	•	•	•	•	•	•
Functioning Temp.		XG9	131 ± 2	112	200	3	DC *	0	0	0	0	0	•
ng					200	3	AC 250	•	•	•	•	•	•
oni	135	XG5	130 ± 2	111			DC *	0	0	0	0	0	•
cti			130 ± 2		200	3	AC 250	•	•	•	•	•	•
n	133	XG8		111			DC *	0	0	0	0	0	•
LL TO	400						AC 250	•	•	•	•	•	•
Rated	130	XG4	125 ± 2	106	200	3	DC *	0	0	0	0	0	•
Ř	405	YOO		100	000	•	AC 250	•	•	•	•	•	٠
	125	XG3	121 ± 2	100	200	3	DC 60	•	•	0	0	0	•
	115	XG2	444 + 0	91	200	3	AC 250	•	•	•	•	•	•
	115	7.62	111 ± 2	91	200	5	DC 60	•	•	0	0	0	•
	102	XG1	98 ± 2	79	200	3	AC 250	•	•	•	•	•	•
			<u>30 ± 2</u>		200		DC 60	•	•	0	0	0	•
	86	XG18	81 ± 2	61	200	3	AC 250	•	•	•	•	•	•
							DC 60	•	•	0	0	0	•
	76	XG0	73 ± 2	53	200	3	AC 250	•	•	•	•	•	•
							DC *	0	0	0	0	0	•

Note:

o

1: " \bullet "Means certificated, " \bigcirc "Means non-certificated, RoHS & REACH Compliant .

2: " * "Customizable DC voltage.

ATCO Body

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Agency Information

Agency Symbol	Standards	The File No. and certification No. obtained by SETsafe SETfuse
RI ®	UL 60691	E214712
c FL ®	CAN-CSA-E60691	E214712
\blacksquare	EN 60691	R50384415
PS E	J60691	JET2121-32001-2021、JET2121-32001-2022 JET2121-32001-2023、JET2121-32001-2024 JET2121-32001-2025、JET2121-32001-2026 JET2121-32001-2027、JET2121-32001-2028
	GB 9816.1	2020980205000195

Soldering

Hand-Soldering

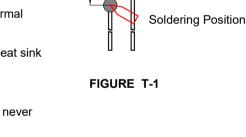
- 1. Soldering should be carried out according to Table T-1.
- 2. The thermal element of ATCO is fusible alloy with low melting point, which is jointed with ATCO lead wires. Improper soldering operation (too high soldering temp., too long soldering time, too short lead wire etc.) may transfer more heat to the thermal element and ATCO may open in advance.
- 3. When soldering conditions are more severe than those listed in Table T-1, a heat sink fixture should be used between soldering point and ATCO body.
- 4. When soldering, please do not pull / push or twist ATCO body or lead wires.
- 5. After soldering, let it naturally cool for longer than 20 seconds. During cooling, never move the ATCO body or lead wires.

TABLE T-1 Hand-Soldering Time

Rated Functioning Temp. (<i>T</i> _f)		Max. Allowable Soldering Time for Different Lead Wire Length (Fig.T-1)											
	Langth	-		L _s Time		L _s	Tim	Temp.					
	Length	Tinned Copper Wire	CP Wire	Length	Tinned Copper Wire	CP Wire	Length	Tinned Copper Wire	CP Wire				
(°C)	(mm)	(s)	(s)	(mm)	(s)	(s)	(mm)	(s)	(s)	(°C)			
76 to 101	10	1 ^a	4	20	2	5	30	3	6				
102 to 115	10	1 ^a	4	20	2	5	30	3	6				
116 to 135	10	1ª	4	20	3	6	30	5	8	400			
136 to 150	10	3	6	20	5	8	30	5	8	1			
151 to 221	10	4	7	20	6	9	30	7	10	1			

Note:

a: Auxiliary Heat Sink Fixture is Required to Avoid ATCO Cutting off Unexpectedly.



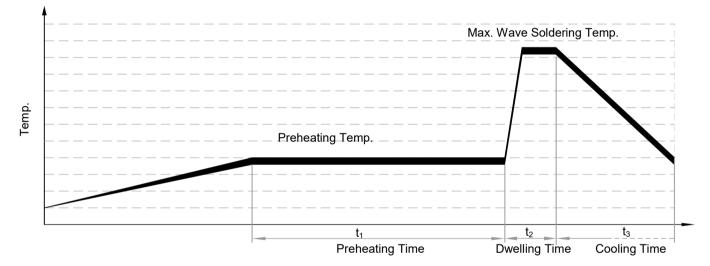
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Wave Soldering

The wave soldering parameters as Table T-2, for reference only, when ATCO is for practice use, you need to do some validation experiments. For example, using X-RAY to see the fusible alloy of ATCO whether damage after wave soldering.

TABLE T-2 Wave Soldering Parameters Setting

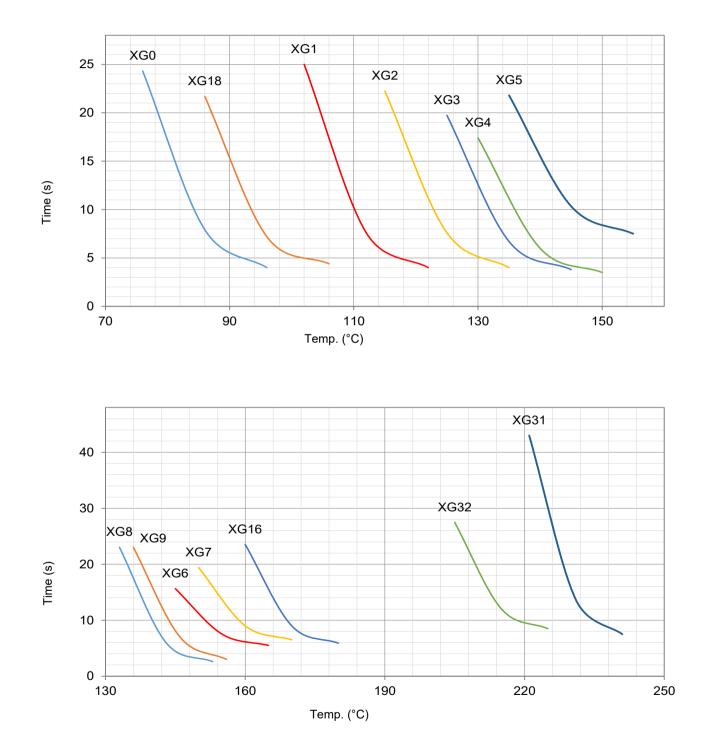
Rated Functioning Temp.	Who	-		ng Temp. re is Different	Preheating Time (t ₁)	Max. Wave Soldering	Dwelling Time (t ₂)	Cooling Time (t ₃)	
(<i>T</i> _f)	L _s Preheating Length Temp.		L₅ Length	Preheating Temp.		Temp.			
(°C)	(mm)	(°C)	(mm)	(°C)	(s)	(°C)	(s)	(s)	
76 to 130				Recommend	Hand-Soldering	J			
131 to 150	20	80	30	90	< 60	≤ 260	≤ 3	≤ 10	
151 to 221	20	90	30	100	< 60	≤ 260	≤ 3	≤ 10	



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Product Temp.-Time Curve (Reference)

The Temp.-Time Curve of Thermal-Link in different temp. oil bath.

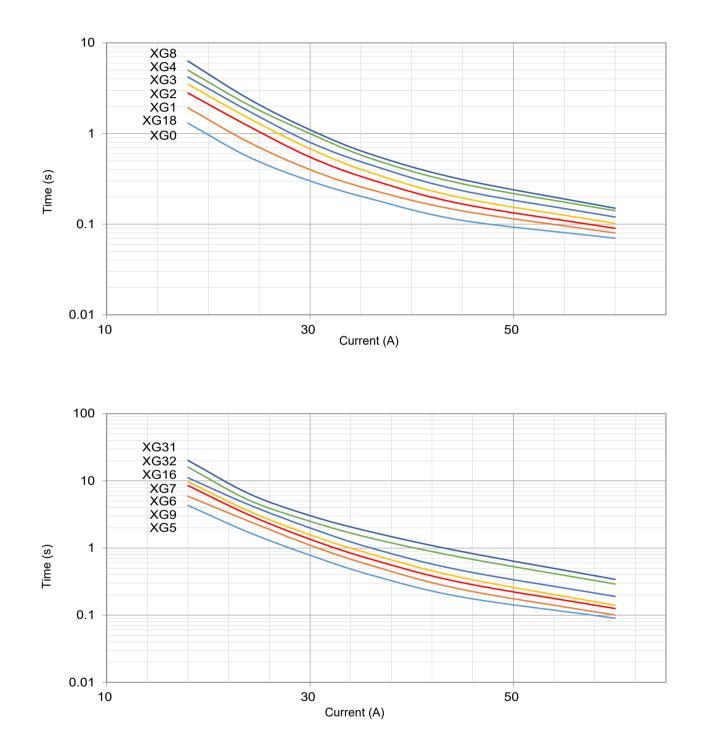


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DC-ATCO Direct Current Thermal-Link (Alloy Type)

Product Current-Time Curve (Reference)

The Current-Time Curve shows functioning time at multi-times rated current at room temperature 25 ± 2 °C.



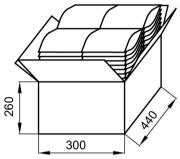
XG Series

Packaging Information

Bulk

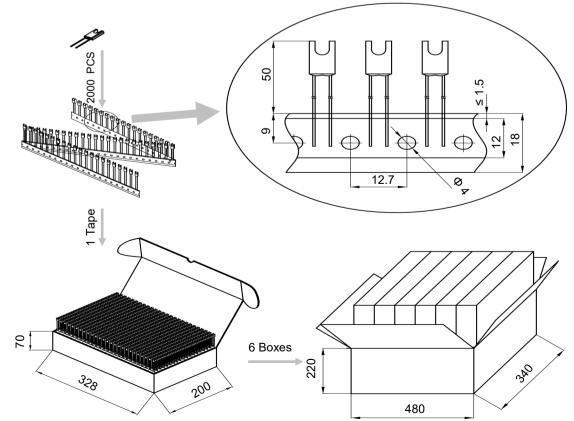
Item	PE Bag	PE Bag	Carton
Dimensions (mm)	135 × 85	190 × 180	440 × 300 × 260
Quantity (PCS)	100	1000	50000
Gross Weight (kg)		·	17.0 ± 10%





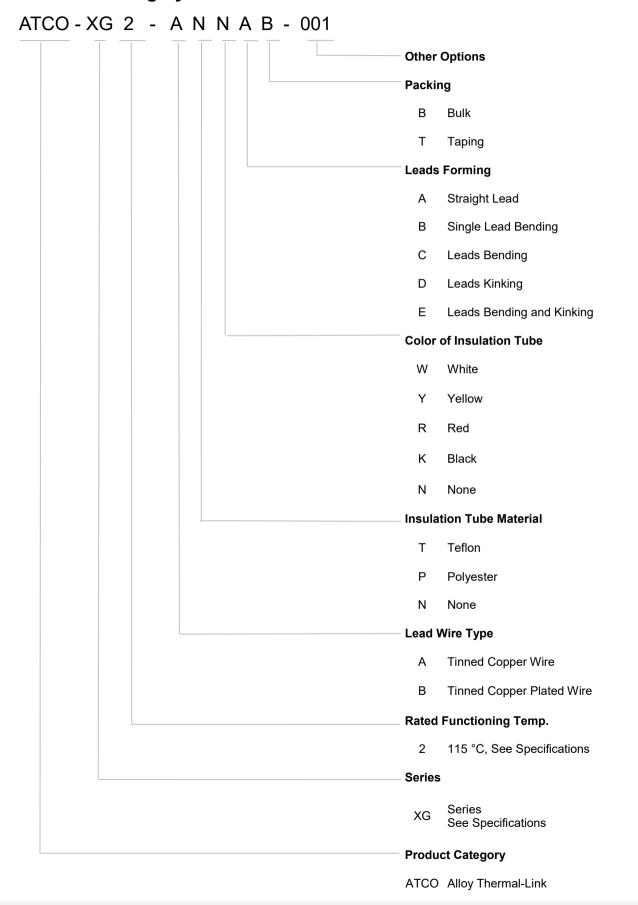
Taping

Item	Box	Carton
Dimensions (mm)	328 × 200 × 70	480 × 340 × 220
Quantity (PCS)	2000	12000
Gross Weight (kg)		6 ± 10%





Part Numbering System



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XG <u>Series</u>

Glossary

Item	Description
	Thermal-Link
700	A non-resettable device incorporating a THERMAL ELEMENT which will open a circuit once only when exposed for a
тсо	sufficient length of time to a temperature in excess of that for which it has been designed.
	— (GB 9816.1
	Alloy Thermal-Link
ATCO	Alloy Type Thermal-Link, Alloy is the thermal element.
	— (GB 9816.1
	Rated Functioning Temp.
	The temperature of the Alloy Thermal-Link which causes it to change the state of conductivity with a detection current up to 10 mA as the only load.
T _f	to the as the only load.
	— (GB 9816.1
	Tolerance: <i>T</i> _f °C (GB 9816.1, EN 60691, K60691).
	Tolerance: $T_f \pm 7 ^{\circ}C$ (J60691).
	Fusing Temp.
	The temperature of the Alloy Thermal-Link which causes it to change its state of conductivity is measured with silicone oil
Fusing Temp.	bath in which the temperature is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the
	only load.
	— (GB 9816.1
	Holding Temp.
	The Maximum temperature at which a Alloy Thermal-Link will not change its state of conductivity when conducting rated
T _h	current for 168 hours.
	— (GB 9816.1)
	Maximum Temp. Limit
_	The temperature of the Alloy Thermal-Link stated by the manufacturer, up to which the mechanical and electrical properties
T _m	of the Alloy Thermal-Link having changed its state of conductivity, will not be impaired for a given time.
	— (GB 9816.1)
	Dated Compart
	Rated Current The current used to classify a Alloy Thermal-Link, which is the Maximum current that Alloy Thermal-Link allows to carry and
I _r	is able to cut off the circuit safely.
	— (GB 9816.1)
	Rated Voltage The voltage used to classify a Alloy Thermal-Link, which is the Maximum voltage that Alloy Thermal-Link allows to carry and
<i>U</i> r	is able to cut off the circuit safely.
	— (GB 9816.1
	Nominal Discharge Current
<i>I</i> n	Being able to withstand 15 peak currents of waveform 8/20 µs to test the product's durability of withstanding pulse current.
	— (UL 1449)
	- (OL 1443)
	Max. Discharge Current
I _{max}	Being able to withstand 1 peak current of waveform 8/20 µs to test max. pulse current that the product can withstand.
-	— (UL 1449)

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ATTENTION

Usage

- 1. When atmosphere pressure is from 80 kPa to 106 kPa, the related altitude shall be from 2000 meters to 500 meters.
- 2. Operating voltage less than rated voltage of ATCO, operating current less than rated current of ATCO.
- 3. Do not touch the ATCO body or lead wires directly when power is on, to avoid burn or electric shock.

Replace

ATCO is a non-repairable product. For safety sake, it shall be replaced by an equivalent ATCO from the same manufacturer, and mounted in the same way.

Storage

Do not store the ATCO at the high temp., high humidity or corrosive gas environment, avoid influencing the solder-ability of the lead wires, the product shall be used up within 1 year after receiving the goods.

Installation

Make Sure the Temp. of Installation Position.

- 1. It is recommended that a dummy ATCO with inbuilt thermo-couple shall be used to determine the proper temp.
- 2. The terminal product should be tested to ensure that potential abnormal conditions do not cause ambient temp. to exceed the T_m of the ATCO.
- 3. Mount the ATCO at the location where temp. rises evenly.

Installation position of mechanical performance requirements.

- 1. Do not locate the ATCO in a place where severe vibration always occurs.
- 2. Ensure that the lead wire is long enough, and avoid actions such as press, tensile or twist.
- 3. The seal or body of ATCO must not be damaged, burned or over heated.



Mechanical Connection

Riveting

- 1. Choose small resistivity riveting material and be riveted.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher temp., ATCO Functioning in advance.

Crimping

- 1. Choose small resistivity crimping material and be crimped.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher Temp., ATCO Functioning in advance.

Lead Wire Forming

- 1. If lead wire has to be bent, please pay attention to the distance between body and bending point. Refer to Table T-3.
- 2. When bending leads, please use pincher or similar tools to fix the product as shown in Fig.T-2, to avoid damaging the product.
- 3. During forming and mounting, lead wire should not be cut, nicked, bent sharply, to avoid breaking the product.
- 4. Tangential forces on the leads must be avoided (i.e. pushing or pulling on the leads at angle to ATCO body) as such forces may damage the seal of ATCO.

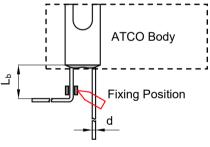


FIGURE T-2

TABLE T-3 Distance between Body and Bending Point

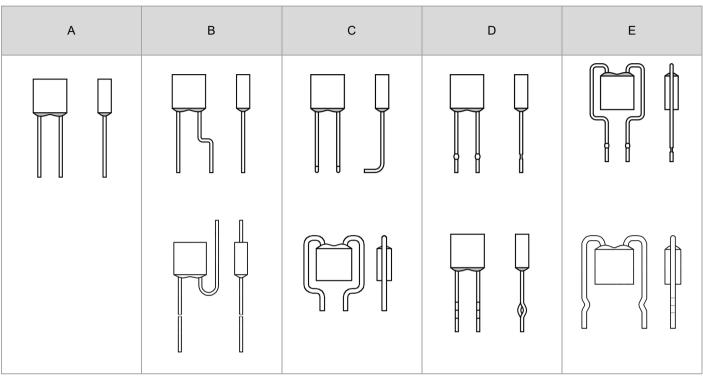
	d	(mm)	< 1.0	1.0 - 1.2	> 1.2
Circular lead	L _b	(mm)	≥ 3	≥5	≥ 10

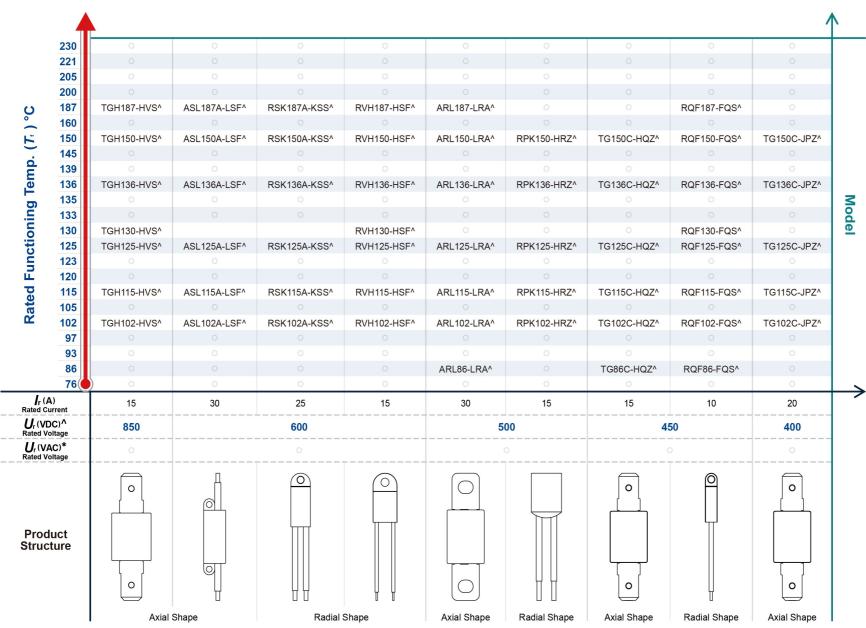
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Leads Forming Types

The below leads forming is for reference, more leads forming can be customized.

Radial





Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

ETsafe **XG** Series

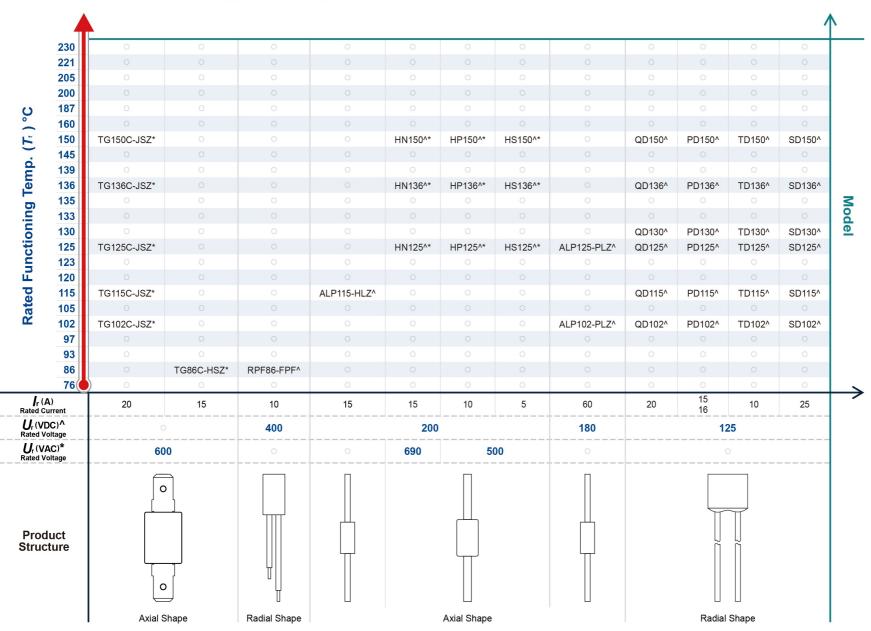
SET fuse

Direct Current Thermal-Link (Alloy Type)

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ATC

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DC

ATC

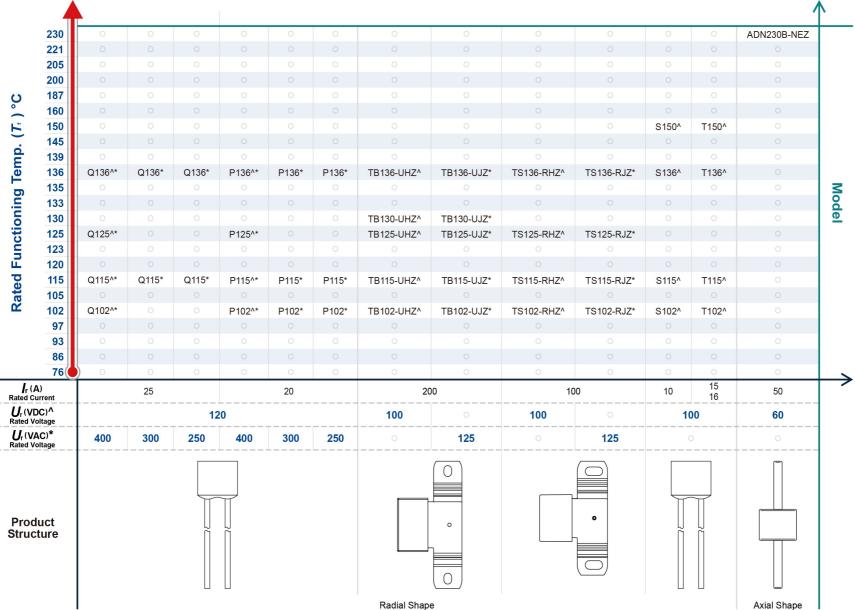
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ETsafe

SET fuse

XG Series

Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview



Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

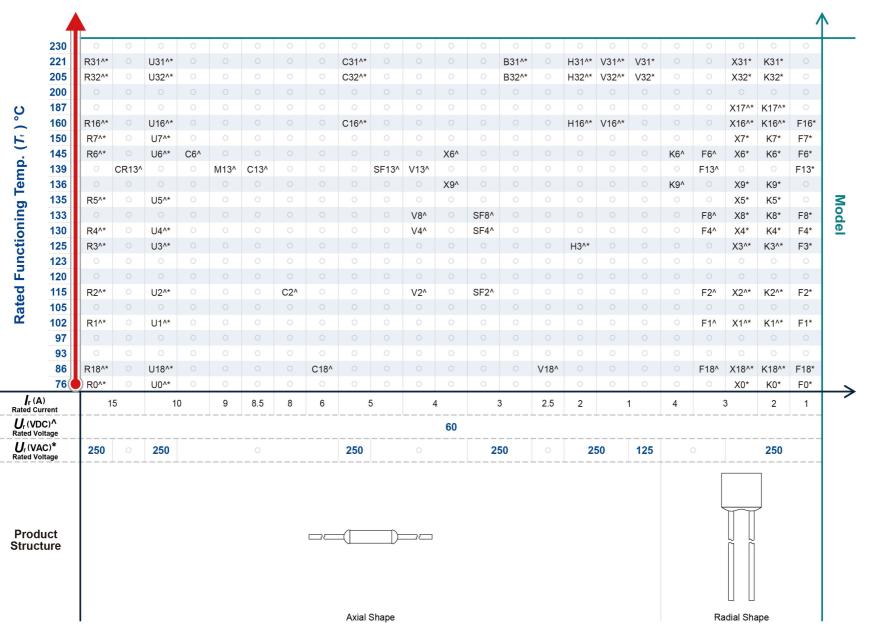
Direct Current Thermal-Link (Alloy Type)

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ATCO

ET safe SET fuse

XG Series



Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

XG Series

ET safe SET fuse

Direct Current Thermal-Link (Alloy Type)

DC

ATC

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																/	N
	230	0	0	0	0	0	0	0	0	0	0	0	ADN230B-NDZ^	ADN230B-PDZ^	0	ADN230B-QBZ^	
	221	XG31*	KG31*			C31*		B31*		H31*			0	0	ADN205B-NDZ^	0	
	205	XG32*	KG32*			C33*		B32*		H32*							
	200	0															
0	187	0															
。(160	XG16*	KG16*				B16*										
Ĕ	150	XG7*	KG7*	C7^	C7*		B7^*		H7^*		V7^*						
<u> </u>	145	XG6*	KG6*	C6^	C6*		B6^*		H6^*		V6^*						
du	139	0		C13^	C13*		B13^*		H13^*		V13^*						
ler	136	XG9*	KG9*	C9^	C9*		B9^*		H9^*		V9^*						
6	135	XG5*	KG5*	C5^	C5*		B5^*		H5^*		V5^*						Model
Ľ.	133	XG8*	KG8*	C8^	C8*		B8^*		H8^*		V8^*						8
- No	130	XG4*	KG4*	C4^	C4*		B4^*		H4^*		V4^*						<u>e</u>
cti	125	XG3^*	KG3^*	C3^	C3*		B3^*				V3^*						
<u>u</u> r	123	0															
щ	120	0															
Rated Functioning Temp. (<i>T</i> ,) °C	115	XG2^*	KG2^*	C2^	C2*		B2^*		H2^*		V2^*						
at	105	0															
Ř	102	XG1^*	KG1^*		C1^*	C1*	B1^*	B1*	H1^*	H1*	V1^*	V1*					
	97	0				C21^*		B21^*		H21^*		V21^*					
	93	0															
	86	XG18^*	KG18^*		C18^*	C18*	B18^*	B18*	H18^*	H18*	V18^*	V18*					
	76) XG0*	KG0*	0	C0*	0	B0^*	B0*	H0^*	H0*	V0^*	V0*	0	0	0	0	\rightarrow
r () Rated C	ሏ) urrent	3	2	7	5	5	3		:	2		1	50	55	50	80	-
Ur (VE Rated V	DC)^ oltage	e	60					50					49	4	8	24	
	4C)*	2	50	0	250	125	250	125	250	125	250	125					
Product Structure		Badial	Shape				⊇==[]) <u> </u>			Axial Sha	Ine				
			Snape									AXIAI SNA	ihe				

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XG Series

Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview